

(19)



Europäisches Patentamt
European Patent Office
Office européen des brevets

(11) Publication number:

0 350 154
A2

(12)

EUROPEAN PATENT APPLICATION

(21) Application number: 89304751.4

(51) Int. Cl.4: F21V 8/00

(22) Date of filing: 10.05.89

(30) Priority: 08.07.88 US 216750

(43) Date of publication of application:
10.01.90 Bulletin 90/02(84) Designated Contracting States:
AT BE CH DE ES FR GB GR IT LI LU NL SE(71) Applicant: PARKER HANNIFIN CORPORATION
17325 Euclid Avenue
Cleveland Ohio 44112(US)(72) Inventor: Hassler, William L., Jr.
25275 Baja Mar
El Toro California 92630(US)(74) Representative: Purvis, William Michael
Cameron et al
D. Young & Co. 10 Staple Inn
London WC1V 7RD(GB)

(54) Light source.

(57) A light source providing a diffuse, uniform intensity of light over a length of the device is provided by a prism (13) of material having a relatively high index of refraction of a shape to capture light emitted longitudinally therein by light emitting diodes (17, 19) moulded into the ends thereof. A window (59), such as a frosted surface of the prism (13) allows the light to be emitted from the prism (13). The window (59) has a shape which tapers toward the light emitting diodes (17, 19) so that a linearly uniform amount or intensity of light is emitted along the length of the window (59).

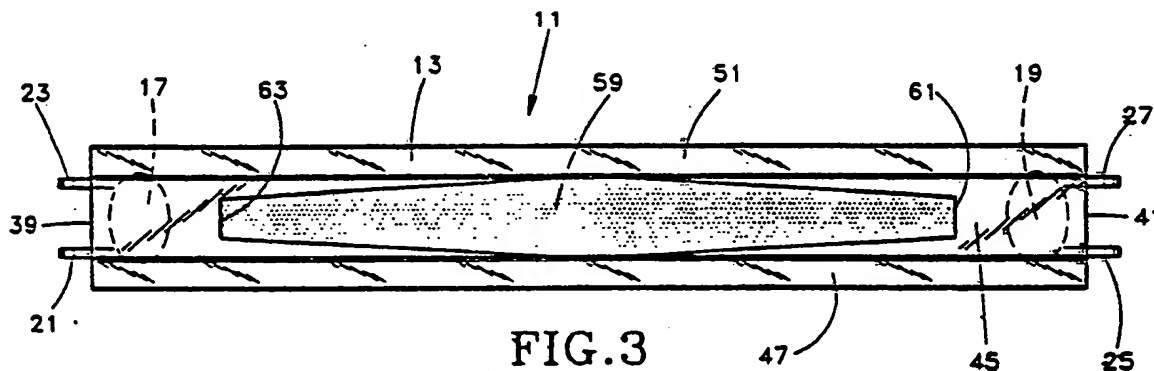


FIG. 3

Xerox Copy Centre

EP 0 350 154 A2

LIGHT SOURCE

The invention relates to light sources and more particularly to dispersed or diffused light sources.

There are many uses of diffused light sources and some require a uniform dispersion of light over a predetermined length. Often these light sources must be confined to narrow or small spaces. For example, the use of charge-coupled devices to read slits which allow light to pass therethrough from a light source require this type of lighting. Each pixel along the length of the charge-coupled device is desired to be acted upon by the same intensity of light. This is especially true in position sensing devices such as that shown in Patent specification USA-4,074,258 where differences in light intensity or direction may cause a misreading of the position sensed by the light source and charge-coupled device.

Among the devices which are currently available for diffused, linear light emission are electroluminescent panels. Such panels are commercially available from Luminescence Systems and from Quantex. However, because of the manner in which the light is generated by these devices, they require a high alternating current voltage, have a short life, tend to fade over their lives so that the intensity of light emitted is not constant and have a brightness which is relatively low.

According to the invention there is provided a light source for producing a relatively uniform, dispersed light emission along an elongate portion thereof, comprising:

a prism having two ends, an emission face and a plurality of optically reflective faces, formed of optically transparent material having a relatively high index of refraction and shaped to capture light emitted longitudinally therein;

light emitting means disposed to emit light longitudinally in the prism so as to be captured therein; and

an optically transparent and light dispersing window in the prism extending longitudinally of the emission face, the window being so shaped as to emit through the window light captured in the prism as it is emitted from the light emitting means in a dispersed, longitudinally uniform way.

Such a light source can have a diffuse linear emission, a low, direct current power requirement and a relatively long life.

Such a light source can be produced at relatively low cost, can provide a relatively bright, constant, light intensity over its life and can have a relatively small package so that it can be used in applications requiring this feature.

Preferably the prism is formed of polycarbonate. The window may be shaped so as to

narrow as it extends toward the light emitting means in a manner which provides a longitudinal uniform light intensity along the window.

Preferably, the light emitting means includes first and second light emitting diodes disposed at ends of the prism. The window may comprise an emission face which is frosted so as to reduce reflection and to increase dispersion of the light captured in the prism. The window can taper linearly toward each end of the prism. To improve the capture of light it is preferable that the prism has an hexagonal cross section with right angle prism sides adjacent the emission face.

The invention is diagrammatically illustrated by way of example in the accompanying drawing, in which:-

Figure 1 is an exploded perspective view of a light-source according to the invention;

Figure 2 is an end view of a portion of the light source shown in Figure 1;

Figure 3 is a plan view of the portion shown in Figure 2; and

Figure 4 is a side view of the portion shown in Figure 2.

Referring to the drawing, a light source 11 includes a prism 13 mounted on a circuit board 15. Light emitting diodes 17 and 19 are moulded into the ends of the prism 13 so that their leads extend therefrom. Leads 21 and 23 extend from the light emitting diode 17 and leads 25 and 27 extend from the light emitting diode 19. The leads 21 and 25 are connected to a circuit path 29, the lead 23 is connected to a circuit path 31 and the lead 27 is connected to a circuit path 33. By connecting a direct current power source across contact points 35 and 37 of the circuit paths 31 and 33, respectively, the light emitting diodes 17 and 19 can be illuminated by being brought into series connection with the power source.

The prism 13 has an elongate parallelepiped shape. As shown in Figure 2, the prism 13 has a hexagonal cross section. Thus, the prism 13 has a first end surface 39, a second end surface 41, a base surface 43, an upper surface 45 and side surfaces 47, 49, 51 and 53. The end surfaces 39 and 41 are planar and hexagonal in shape. The side surfaces 47, 49, 51 and 53 are planar and rectangular in shape. The base surface 43 and the upper surface 45 are planar and rectangular in shape with a width which is approximately twice the width of the side surfaces. All of the surfaces are polished or moulded in a smooth way so as to be reflective.

The shape of the prism 13 is designed to capture light emitted longitudinally into the ends

thereof. Particularly, the sides 51 and 53 join at a right angle 55 to produce a right angle prism reflection of light rays directed from the interior of prism 13. Similarly, the sides 47 and 49 join at a right angle 57 to produce a right angle prism reflection of light rays directed from the interior of prism 13. Together the right angle prism 55 and the right angle prism 57 face each other across the prism 13 so as to capture the light reflected back and forth across the sides of the prism 13.

The sides 47, 49, 51 and 53 join the base surface 43 and the upper surface 45 at interior angles of 135 degrees. This ensures that light reflected from one of the sides will continue to be reflected as it traces a path along the interior of the prism 13. The light emitting diodes 17 and 19 are disposed at the centre of the hexagonal ends 39 and 41 so that most of the light emitted from these LED's will pass longitudinally into the prism or at least at an angle sufficient to be reflected as opposed to transmitted through the surfaces 43, 45, 47, 49, 51 and 53. Thus, the effect of the placement of the surfaces of the prism 13 is to provide a light capturing tube or pipe of material. It is desirable to form the prism 13 of a substance having a relatively high index of refraction with high transparency. Polycarbonate is ideal for this purpose especially since polycarbonate is mouldable and can be moulded about the light emitting diodes 17 and 19. Commercially available light emitting diodes 17 and 19 can have polycarbonate outer shells, as well.

The upper surface 45 of the prism 13 has a window 59 disposed at its middle and extending between the diodes 17 and 19. The window 59 is formed by frosting the otherwise smooth, reflective surface of the upper surface 45. This frosting can be achieved by sandblasting or chemical etching of the mould. The frosting forms a surface which transmits as opposed to reflects and transmits in a diffused manner, as opposed to a directed manner, light which encounters the frosted surface from the interior of the prism 13. The desired shape can be achieved by forming the correct shape in the mould and by injection moulding of the prism.

The window 59 has a wide diamond shape with truncated ends 61 and 63, adjacent the LED's 17 and 19. In other words, the window 59 is widest at the longitudinal centre of the upper surface 45 and tapers linearly toward the ends 39 and 41. The truncated ends 61 and 63 of the window 59 are disposed so that light emitted from the LED's 17 and 19 which encounters the upper surface 45 prior to the truncated ends 61 and 63 will be reflected internally in the prism 13.

The amount of tapering of the window 59 toward its ends 61 and 63 is empirically determined so as to provide a uniform linear emission of light

along the length of the window 59. Even though light is repeatedly reflected internally in the prism 13, the close proximity of the ends 63 and 61 to their respective light emitting diodes 17 and 19 requires that the windows be narrower at this point than at the middle of the window 59. The amount of taper is determined so that the intensity of light emitted along the length of the window 59 is uniform.

The light emitting diodes 17 and 19 can be of a variety of types. A type which is especially suited for use with a charge-coupled device in a position sensing machine would be an infrared LED, for example Siemen's SFH487P. This device is a 50 milliamp, 1.5 volt, 20 milliwatt infrared emitter. Other light emitting diodes can be chosen for emitting light of different frequencies or having different intensities.

Although the present invention can be made in a variety of sizes, the one depicted in the drawings and described herein is approximately 64 mm (2-1/2 inches) long, 8.5 mm (1/3 inch) wide and 3.2 mm (1/8 inch) in height. As can be seen, this size is ideal for providing a relatively long, diffuse, linearly uniform emission of light. This is achieved while maintaining a relatively small package.

Because light emitting diodes are relatively stable, have long life and have the desired frequency characteristics, a light source according to the invention can have all the advantages of the light emitted by light emitting diodes while also producing a diffuse, linearly uniform emission. A very large proportion of the light emitted by the LED's is emitted through the window 59. This can be achieved with a single piece, exceptionally sturdy construction. If desired, two or more LED's can be provided in each end of the prism 13 to provide a greater intensity of light. Also, if it is not desired to mould the LED's into the ends of the prism 13, the LED's can be attached to the ends of the prism, for example by epoxy cement.

Claims

1. A light source (11) for producing a relatively uniform, dispersed light emission along an elongate portion thereof, comprising:
a prism (13) having two ends (39, 41), an emission face (45) and a plurality of optically reflective faces (43, 47, 49, 51, 53), formed of optically transparent material having a relatively high index of refraction and shaped to capture light emitted longitudinally therein; light emitting means (17, 19) disposed to emit light longitudinally in the prism (13) so as to be captured therein; and
an optically transparent and light dispersing window (59) in the prism (13) extending longitudinally

of the emission face (45), the window (59) being so shaped as to emit through the window (59) light captured in the prism (13) as it is emitted from the light emitting means (17, 19) in a dispersed, longitudinally uniform way.

2. A light source according to claim 1, wherein the light emitting means comprises first and second light emitting diodes (17, 19) disposed at the ends of the prism (13).

3. A light source according to claim 2, wherein the window (59) has a shape which narrows as it extends toward the light emitting diodes (17, 19) and comprises a portion of the emission face (45) which is frosted so as to reduce reflection and to increase dispersion.

4. A light source according to claim 3, wherein the window (59) has a shape which linearly tapers toward the ends of the prism (13).

5. A light source according to claim 4, wherein the prism has a hexagonal cross section with right angle prism sides (47, 49, 51, 53) adjacent the emission face (45).

6. A light source according to claim 5, wherein the prism (13) is formed of polycarbonate.

7. A light source according to claim 6 wherein the light emitting diodes (17, 19) are moulded into the ends of the polycarbonate prism (13).

5

10

15

20

25

30

35

40

45

50

55

4

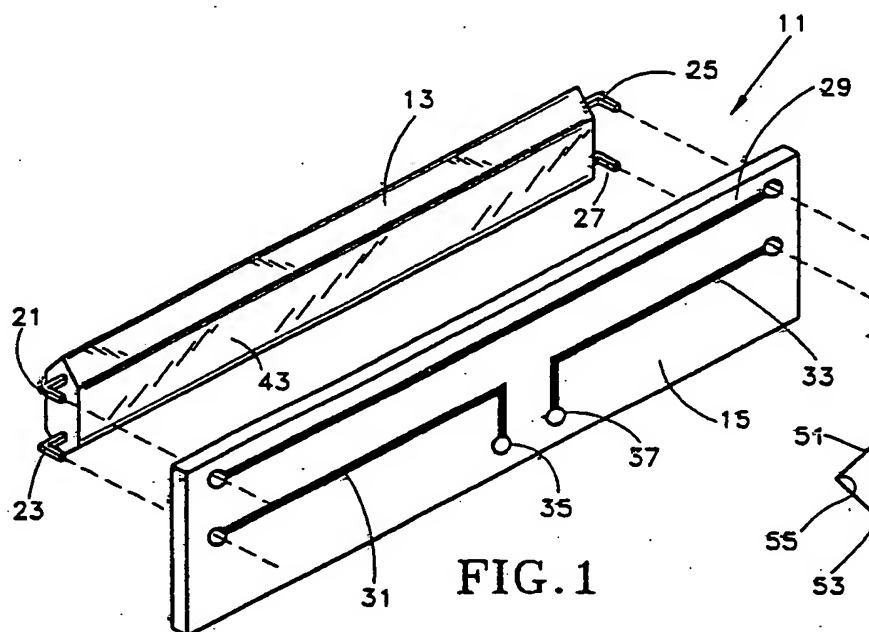


FIG. 1

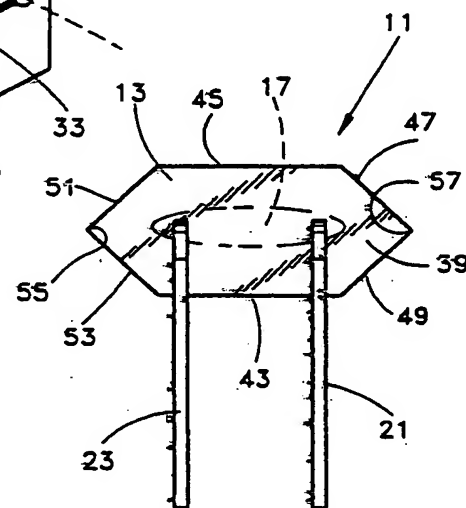


FIG.2

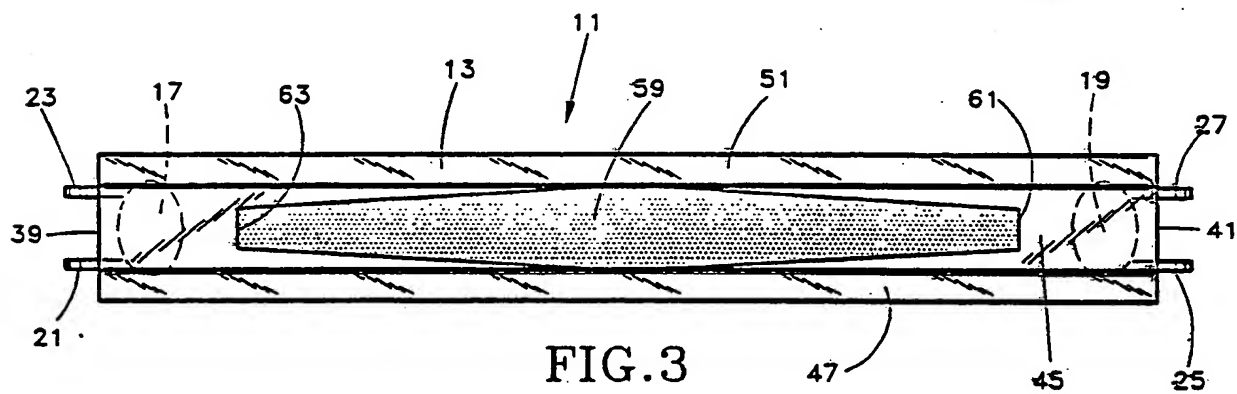


FIG.3

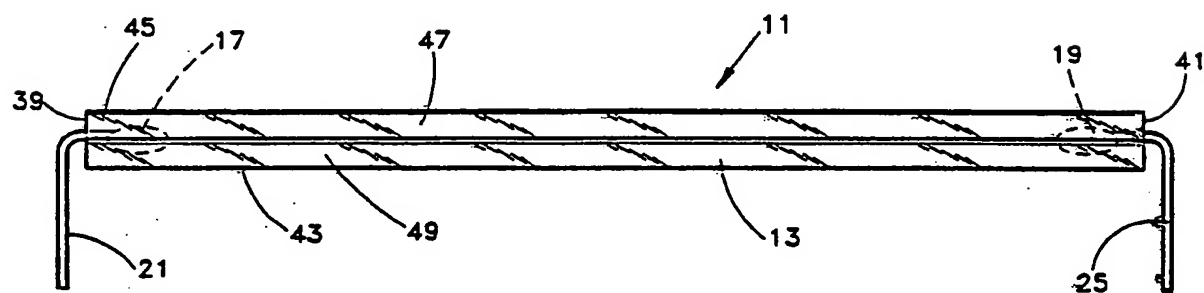


FIG.4

(12)

EUROPEAN PATENT APPLICATION

(21) Application number: 89304751.4

(51) Int. Cl.⁵: **F21V 8/00**

(22) Date of filing: 10.05.89

(30) Priority: 08.07.88 US 216750

(43) Date of publication of application:
10.01.90 Bulletin 90/02

(84) Designated Contracting States:
AT BE CH DE ES FR GB GR IT LI LU NL SE

(88) Date of deferred publication of the search report:
18.07.90 Bulletin 90/29

(71) Applicant: **PARKER HANNIFIN CORPORATION**

17325 Euclid Avenue
Cleveland Ohio 44112(US)

(72) Inventor: **Hassler, William L., Jr.**
25275 Baja Mar
El Toro California 92630(US)

(74) Representative: **Purvis, William Michael**
Cameron et al.
D. Young & Co. 10 Staple Inn
London WC1V 7RD(GB)

(54) **Light source.**

(57) A light source providing a diffuse, uniform intensity of light over a length of the device is provided by a prism (13) of material having a relatively high index of refraction of a shape to capture light emitted longitudinally therein by light emitting diodes (17, 19) moulded into the ends thereof. A window (59),

such as a frosted surface of the prism (13) allows the light to be emitted from the prism (13). The window (59) has a shape which tapers toward the light emitting diodes (17, 19) so that a linearly uniform amount or intensity of light is emitted along the length of the window (59).

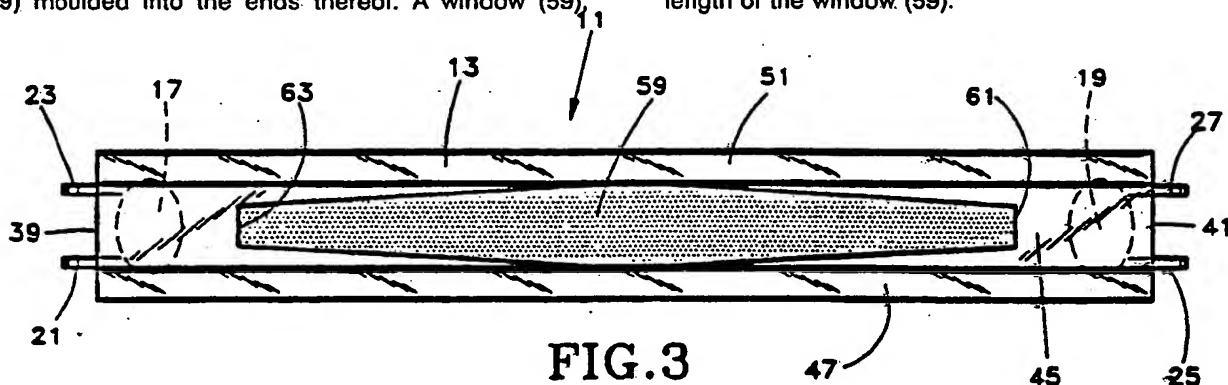


FIG.3

EP 0 350 154 A3



European Patent
Office

EUROPEAN SEARCH REPORT

Application Number

EP 89 30 4751

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.5)
X	DE-U-7 244 296 (W. ALBRECHT KG) * Claims 1-11; page 4, lines 7-16; figures 1,2 *	1	F 21 V 8/00
Y	---	2	
Y	DE-A-3 322 393 (DATA FAKTOR INDUSTRIAL PRODUCTS GmbH) * Page 7, line 13 - page 9, line 13; figures 1-4 *	2	
A	---	7	
A	FR-A-2 551 180 (CANADIAN PATENTS AND DEVELOPMENT LTD) * Page 3, line 19 - page 5, line 2; page 5, line 30 - page 6, line 22; claims 1-4,10-13; figures 1-4,9 *	1	
			TECHNICAL FIELDS SEARCHED (Int. Cl.5)
			F 21 S F 21 V F 21 K G 02 B
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 24-04-1990	Examiner MARTIN C.P.A.
CATEGORY OF CITED DOCUMENTS			
X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document	